

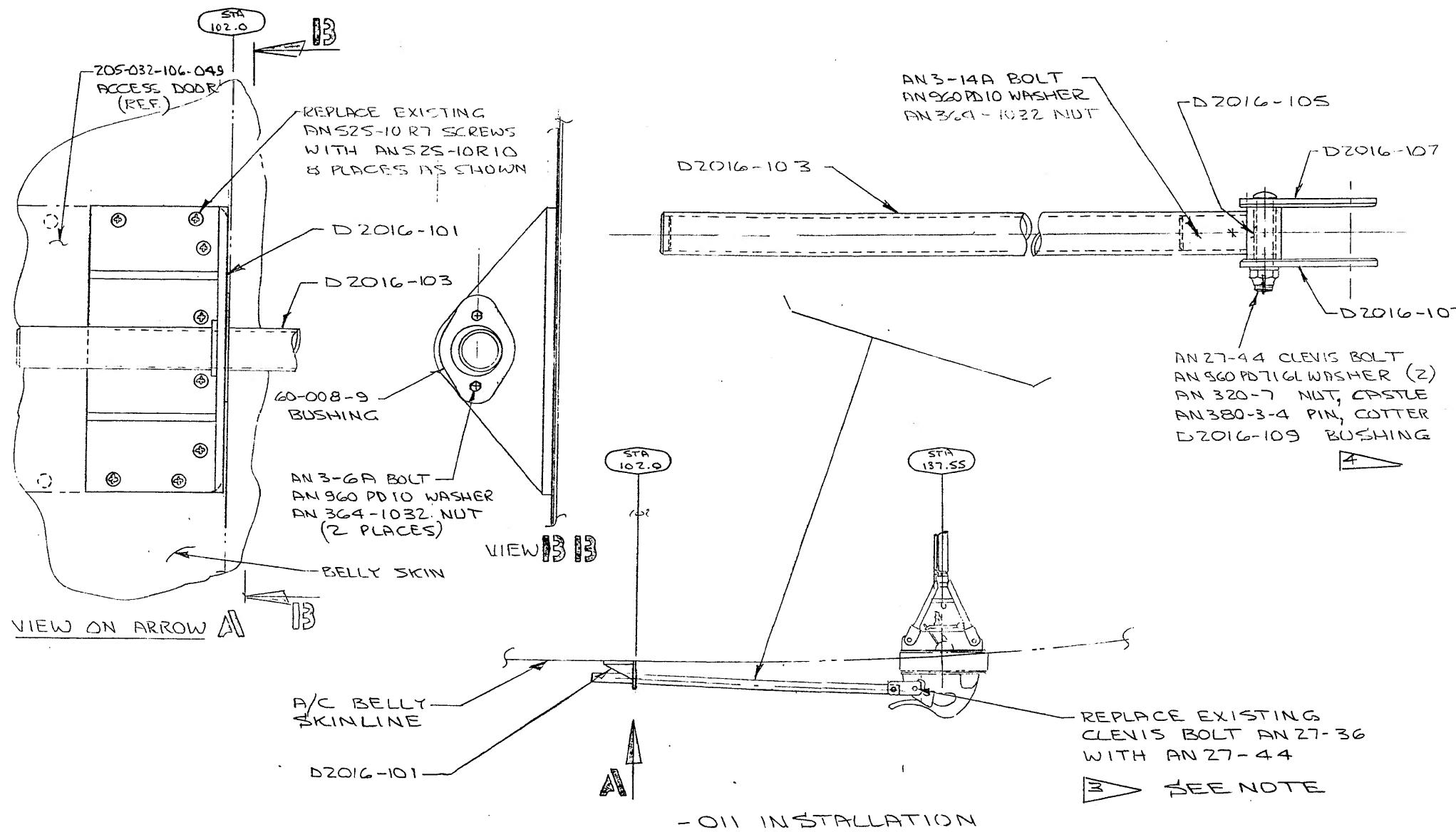
WT & BALANCE DATA		LATERAL		LONGITUDINAL		
INSTL	DESCRIPTION	WT (LB)	ARM	MOMENT	ARM	HATCH
-011	INSTALLATION	4.5	0	0	117.0	

NOTES

1. COMPATABILITY OF THIS MODIFICATION IS THE RESPONSIBILITY OF THE INSTALLER. ENSURE THAT THIS INSTALLATION DOES NOT CONFLICT WITH ANY PREVIOUS MODIFICATION.
2. WORKMANSHIP SHOULD BE TO THE NORMAL STANDARDS OF THE AIRCRAFT MAINTENANCE MANUAL AND AC 43-13, 1A & 2A.

3. EVERY 25 HOURS OF SERVICE - CHECK THE CONDITION OF THE CLEVIS BOLT FOR SERVICEABILITY.

 PACK BUSHING WITH BEARING GREASE AND
REPACK AS NECESSARY.



	REVISION			RIVET CODE SHALL BE NAS 523
	DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AND SYSTEMS INC.		
	APPROVED			
		REQUIREMENTS -- UNLESS OTHERWISE SPECIFIED		
	DESCRIPTION	GENERAL	LIMITS	
OF	CHANGE	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\pm .004$ 3. REMOVE SHARP EDGES .016 MAX. 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	1. TOLERANCES - $.000 \pm .000$ 2. ANGLES $\pm 4^\circ$ 3. PARALLELISM $\pm .0025$ 4. ECCENTRICITY $.005$ MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005	D=DIM ^{UL} DIGIT=NO OF SHEETS C=COUNTERSINK LENGTH DASH NO W=SPOTWELD
				BASIC CODES
				B1=M520470AD B8=M520426AD
		REPORT ALL DISCREPANCIES -- DO NOT SCALE		

-011		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
APPROVAL		CONTRACT NO		 DART DART AERO SYSTEMS INC. VANCOUVER CANADA		
		DRAWN BRADLEY	DATE 90.03.15			
		DESIGN BRADLEY	90.03.15			
		STRESS				
		CHECKED		CODE	DWG. NO. D 205-574	REV
		CLIENT		SCALE	N TS	SHT 1 OF 1